



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4012-3**Job Sheet 203105**

Part No: D4012-3

Job Qty: 50 pcs

Part Name: Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 12/16/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E SHEET 2 IPP REV:A 15.09.17 NEW ISSUE DD VERF:JLM IPP REV:B 16-11-10 AS PER DWG
REV:E DD VERF:JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50	12/16/19	12/16/19	0.00	0.00	Purchasing - 1		
		pcs					Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	50	12/16/19	12/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		



Container No: S243842



Part: D4012-3

Job No: 203105

Serial No/Batch: S243842

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/30/19

Plex 11/8/19 11:21 AM Dart.Lavoie.Chantal

				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	50 pcs	12/16/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	50 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

DAS
40
9-89

JAN 14 2020

~~JAN 14 2020~~DAS
82
9-89

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 84 9-89 ST-547
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	50 pcs	12/16/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 JAN 14 2020

Part Op 100 - Issue PO

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4012-3F	Cushion	50 pcs (1 ea)	100-Purchasing	5243840

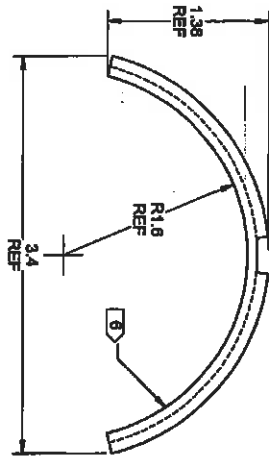
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4012-3F	50	0	0

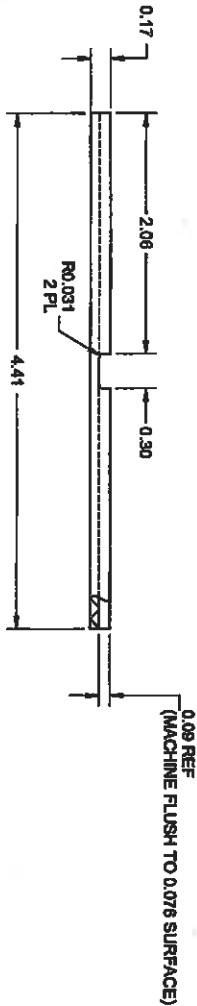
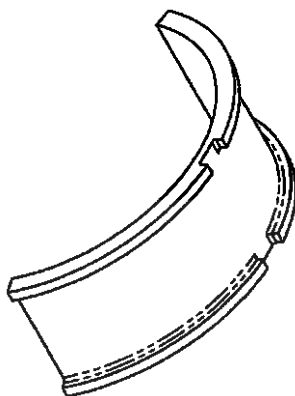
Part Specifications

Specifications could not be found.

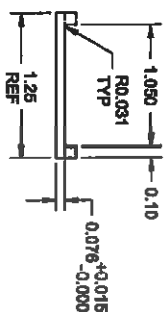
Plex 11/8/19 11:21 AM Dart.Lavoie.Chantal



D4012-1 CUSHION
(MAKE FROM D4012-1F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



D4012-1F FLAT CUSHION



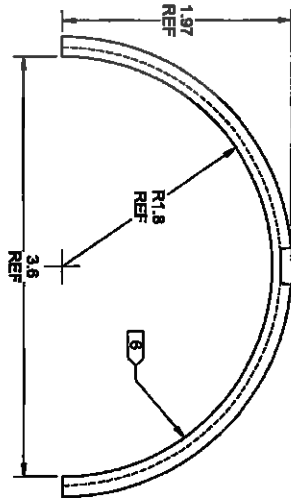
- NOTES:**
- 1) MATERIAL: MAKE FROM D4012-1 OR VIRGIN GAR-DUR LHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART OSI 016 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER OSI 044 B.1
 - 7) WEIGHT: 0.02 LBS

RELEASED
2016-11-09
2016-11-09

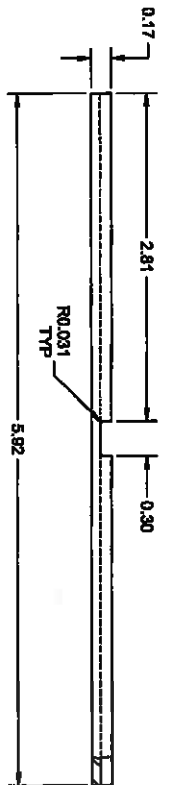
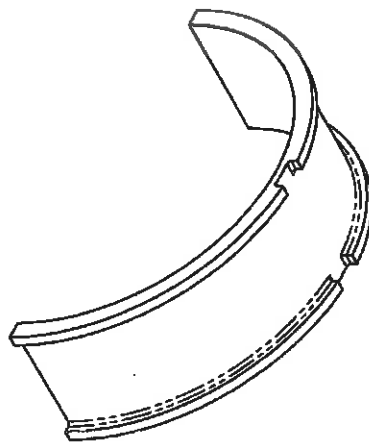
APPROVED

REV.	DESCRIPTION	BY	DATE
E	ADD PURCHASING OPTION: NEW SUPPLIER.	DB	16.05.09
D	ADDED 3 SEE PAR 18.438.	AJS	15.03.17
C	ADD 0.30 NOTCH 2 PL. ADD COLD FORM NOTE, REF DIMS FOR D4012-1. REASON: PAR 14.331, NCH 14.331	DB	14.08.22
B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS. PART NOW MACHINED FLAT AND SHAVED WITH? FADUIS. REF: PART 0.28	LAB	10.12.07
A	NEW ISSUE	LAB	08.10.78
DESIGN	DB	DESCRIPTION	
DRAWN	DB	DART AEROSPACE LTD	
CHECKED	ML	HANESBURY, ONTARIO, CANADA	
MFG. APPR.	DO	D4012	REV. E
APPROVED	VM	CUSHION	SHEET 1 OF 2
DE APPR.	DB		SCALE
DATE	16.05.09		MRS

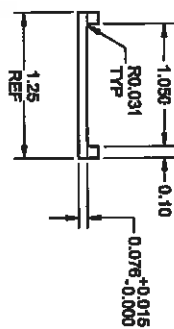
PROPERTY OF DART AEROSPACE LTD
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IT IS TO BE KEPT IN THE OFFICE OF THE DESIGNER AND NOT TO BE
REPRODUCED OR USED IN ANY MANNER WITHOUT THE WRITTEN
AUTHORIZATION OF DART AEROSPACE LTD.



DA012-3 CUSHION
(MAKE FROM DA012-3F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



DA012-3F FLAT CUSHION T



- NOTES:**
- 1) MATERIAL: MAKE FROM DA287-3 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER PART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs

RELEASED
2016-11-09

APPROVED

DESIGN	DB	DA012-3F	DA012-3F
DRAWN	DB	DA012-3F	DA012-3F
CHECKED	ML	DA012-3F	DA012-3F
MFG. APPR.	DD	DA012-3F	DA012-3F
APPROVED	WAI	DA012-3F	DA012-3F
DE APPR.	DS	DA012-3F	DA012-3F
DATE	16.05.09	DA012-3F	DA012-3F

DESIGN	DB	DA012-3F	DA012-3F
DRAWN	DB	DA012-3F	DA012-3F
CHECKED	ML	DA012-3F	DA012-3F
MFG. APPR.	DD	DA012-3F	DA012-3F
APPROVED	WAI	DA012-3F	DA012-3F
DE APPR.	DS	DA012-3F	DA012-3F
DATE	16.05.09	DA012-3F	DA012-3F

DESIGN	DB	DA012-3F	DA012-3F
DRAWN	DB	DA012-3F	DA012-3F
CHECKED	ML	DA012-3F	DA012-3F
MFG. APPR.	DD	DA012-3F	DA012-3F
APPROVED	WAI	DA012-3F	DA012-3F
DE APPR.	DS	DA012-3F	DA012-3F
DATE	16.05.09	DA012-3F	DA012-3F



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045049



Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045049

PO Date: 11/8/19

Due Date: 12/16/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

NOV 11 2019

Via: Fedex Economy

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	203104	D4012-1F	D4012			Cushion : AS PER DWG D4012 REV. E	Firmed	-	12/16/19	500 pcs	0 pcs	500 pcs	\$2.64/pcs	\$1,320.00
							X500			DEC 30 2019				DP
2	203105	D4012-3F	D4012			Cushion : AS PER DWG D4012 REV. E As per Dwg 4012 Rev. E	Firmed	-	12/16/19	50 pcs	0 pcs	50 pcs	\$2.64/pcs	\$132.00
							X50			DEC 30 2019				DP
3	203106	D4061-1F	D4061			Ski Cushion : AS PER DWG D4061 REV. D	Firmed	-	12/16/19	200 pcs	0 pcs	200 pcs	\$3.21/pcs	\$642.00
							X200			DEC 30 2019				DP
4	203107	D5123-1F	D5123			Clamp Cushion : AS PER DWG D5123 REV. D	Firmed	-	12/16/19	50 pcs	0 pcs	50 pcs	\$1.16/pcs	\$58.00
							X50			DEC 30 2019				DP
5	203108	D5123-3F	D5123			Clamp Cushion : AS PER DWG D5123 REV. D	Firmed	-	12/16/19	200 pcs	0 pcs	200 pcs	\$1.02/pcs	\$204.00
							X200			DEC 30 2019				DP
Grand Total:													\$2,356.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045049



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE - None provided D.P

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/8/19 11:36 AM Dart.Lavole.Chantal

GARLAND MFG COMPANY
P.O. BOX 538
SACO, ME 04072
(207) 283-3693

GAR-DUR PLASTIC

RAWHIDE
MALLET AND HAMMERS

Shop Floor Copy

Order Number: 0202790

Order Date: 11/12/2019

Salesperson: 71F

Customer Number: 30-0615903

Sold To:
DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7
Confirm To:

Ship To:
DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Customer P.O.	Ship VIA	Requested Date	Terms
POHB045049	UPS COLLECT	12/17/2019	Net 30 Days
	6645W1		
Product Code	Description	Units	UOM
310001	FABRICATED PART	500.00	EACH
	PN: D4012-1F TO DWG: D4012 REV E		
310001	FABRICATED PART	50.00	EACH
	PN: D4012-3F TO DWG: D4012 REV. E		
310001	FABRICATED PART	200.00	EACH
	PN: D4061-1F TO DWG: D4061 REV E		
310001	FABRICATED PART	50.00	EACH
	PN: D5123-1F TO DWG: D5123 REV E		
310001	FABRICATED PART	200.00	EACH
	PN: D5123-3F TO DWG: D5123 REV. D		
	EMAIL		

RECEIVED
DEC 23 2019
DART AEROSPACE LTD.

Approx WT: 0.00

Date Shipped	BDL or Carton	Weight	Quantity
12/17/19	5	24	1000 pcs